

An aerial photograph of the Extremely Large Telescope (E-ELT) dome under construction in a desert landscape. The dome is a large, multi-segmented structure with a metallic finish, partially open to reveal the internal telescope structure. The sky is a clear blue, transitioning to a warm orange glow near the horizon. In the foreground, there are some smaller buildings and a road with a few vehicles.

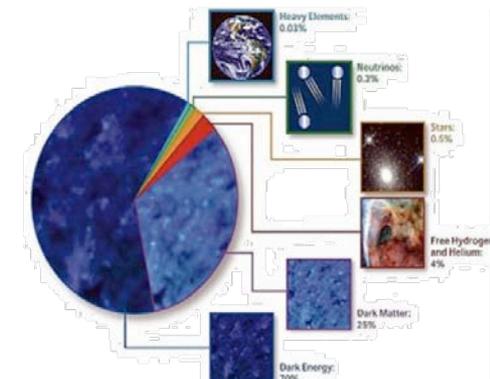
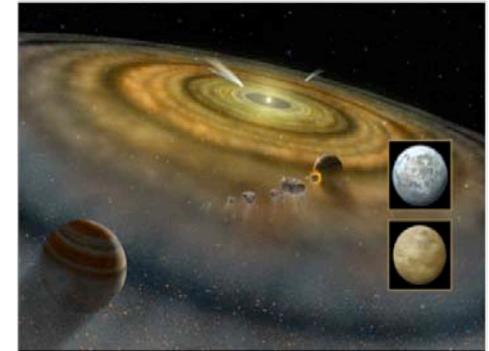
E-ELT Overview

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Science drivers

- Planets in other stellar systems
 - Imaging *and* spectroscopy
 - *The quest for Earth-like exo-planets*
- Stellar populations
 - In galaxies inaccessible today (e.g. ellipticals in Virgo cluster)
 - Across the whole history (i.e. extent) of the Universe
- Cosmology
 - The first stars/galaxies
 - Direct measure of deceleration
 - Evolution of cosmic parameters
 - Dark matter, dark energy
 - Tests of GR around black holes
- The unknown
 - Open new parameter space



Science → Requirements

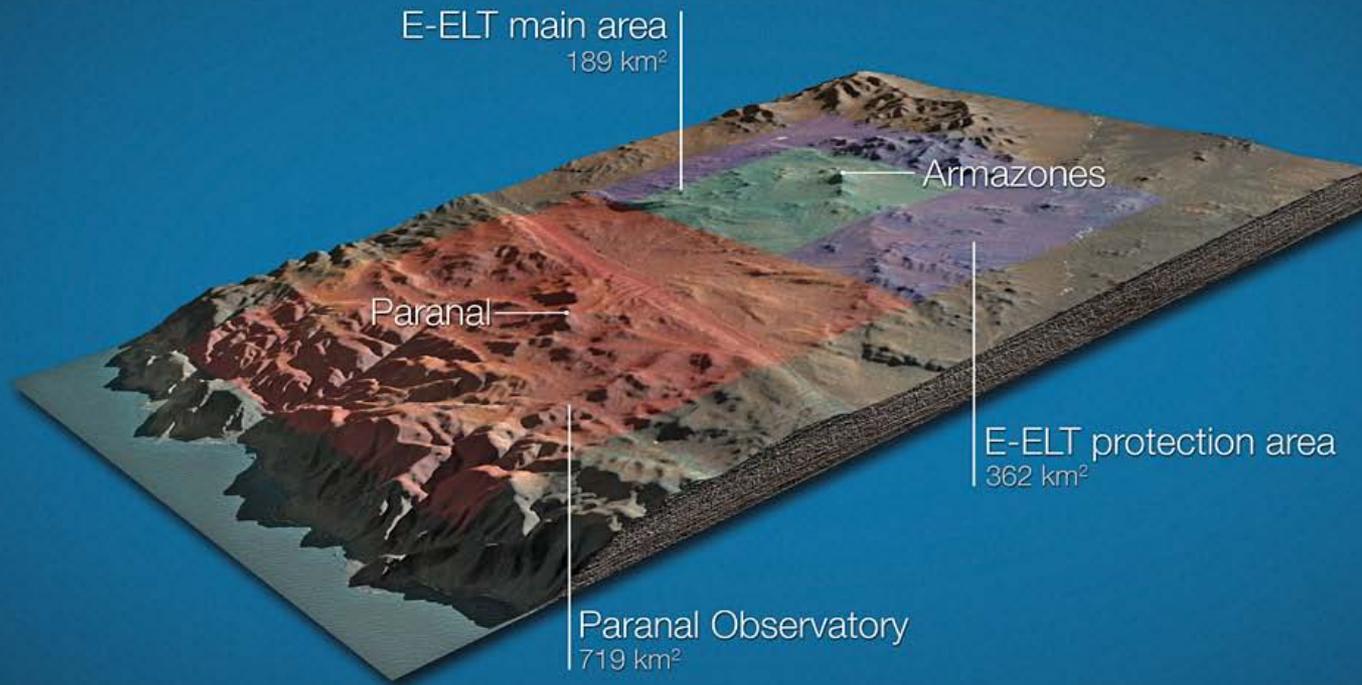
- Diameter: $\geq 39\text{m}$ (area $\geq 1000 \text{ m}^2$)
 - Alt-Az, F/15 to F/18, fully steerable (0-360,0-90). Operational ZD: 0-70
- Adaptive telescope
 - GLAO correction (≥ 5 arcmin, 90% sky, 80% time)
 - better than 2x FWHM improvement for median seeing conditions
 - Post-focal: SCAO, MCAO, LTAO, ExAO, MOAO, ...
- Science field of view:
 - 10 arcmin unvignetted. Diffraction limited by design
 - 5 arcmin unobscured by guide probes
- Wavelength range: 0.3 – 24 μm
- Transmission @Nasmyth:
 - >50% at >0.35 μm , >60 % at >0.4 μm , >70% at 0.7 μm , >80% at > 1 μm
- Focal stations
 - Two Nasmyth (multiple instruments, including gravity invariant option)
 - At least one Coudé
 - Fixed instrumentation (fast switching: < 10 min same focus, < 20 otherwise)

Where ?

- Cerro Armazones, 2800 m, 25 km from Cerro



Location



Main Structure Design

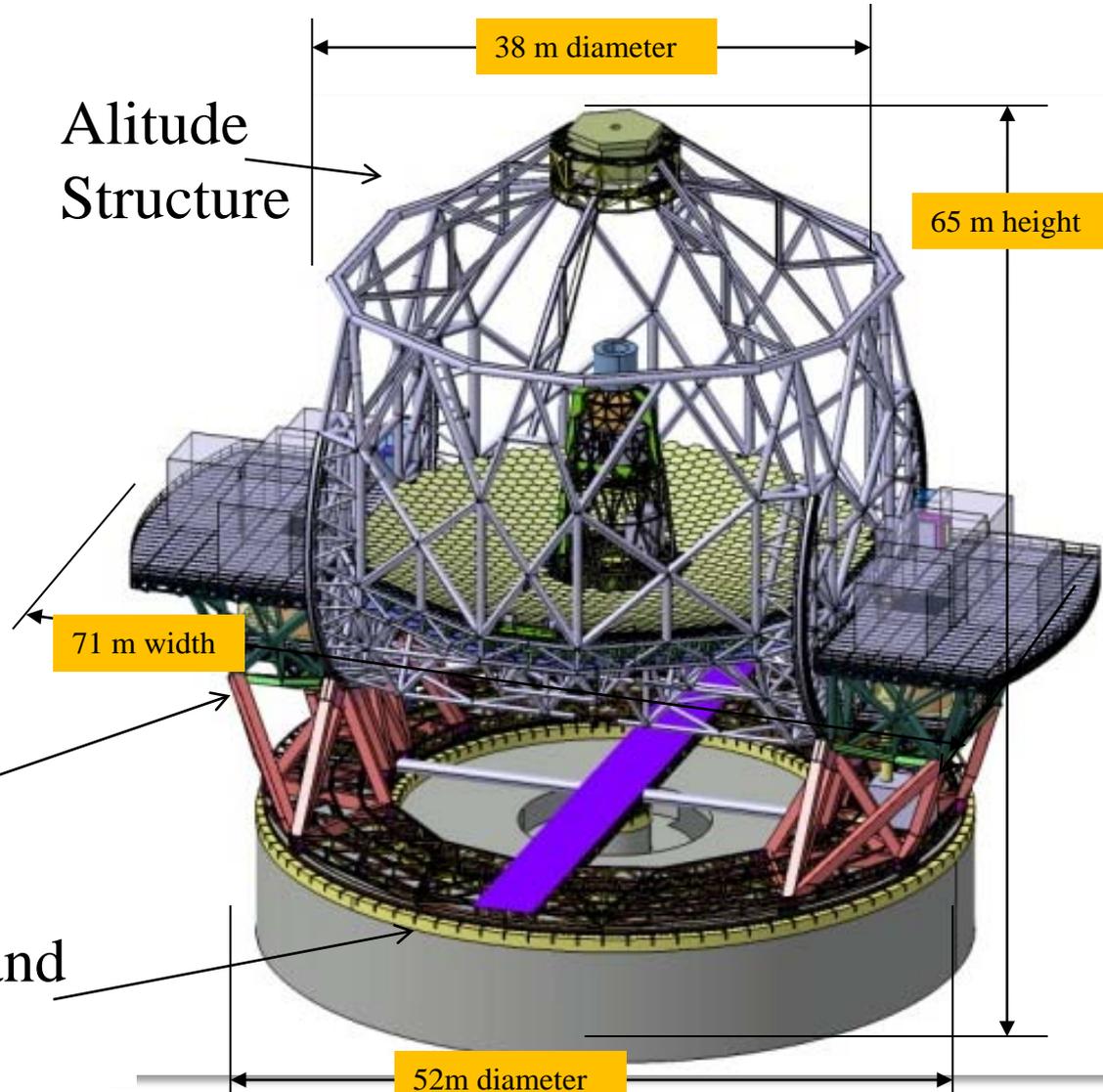
General Overview

The Main Structure is about 2500 tons of steel moving 700 tons of opto-mechanics and electronics around two perpendicular axes (azimuth and altitude) supported on hydrostatic bearings and driven by electrical direct drive motors with a precision of 0.3 arcsec under the maximum wind disturbance.

Altitude Structure

Azimuth Structure

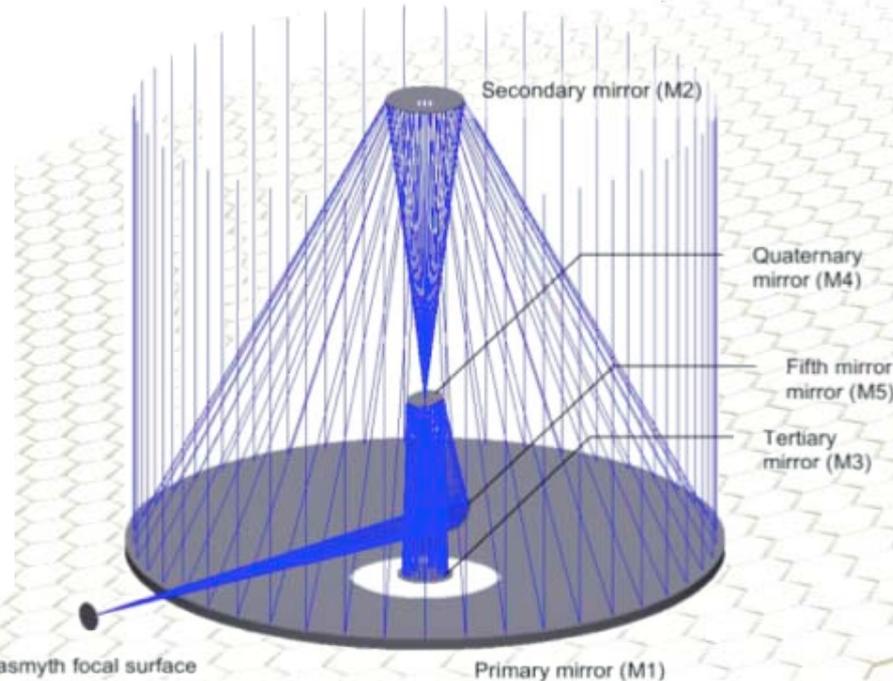
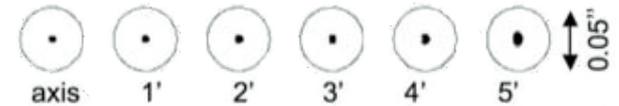
Telescope foundation and Azimuth tracks



The E-ELT: overview

Optical design

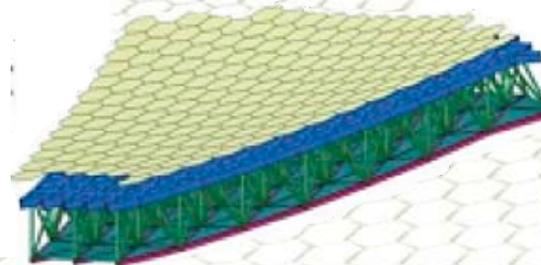
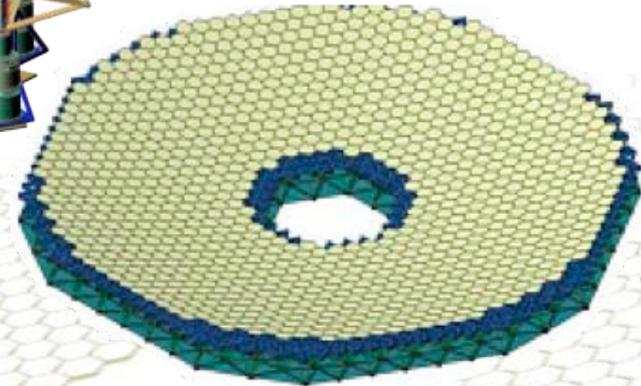
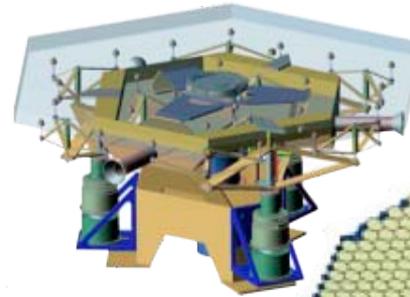
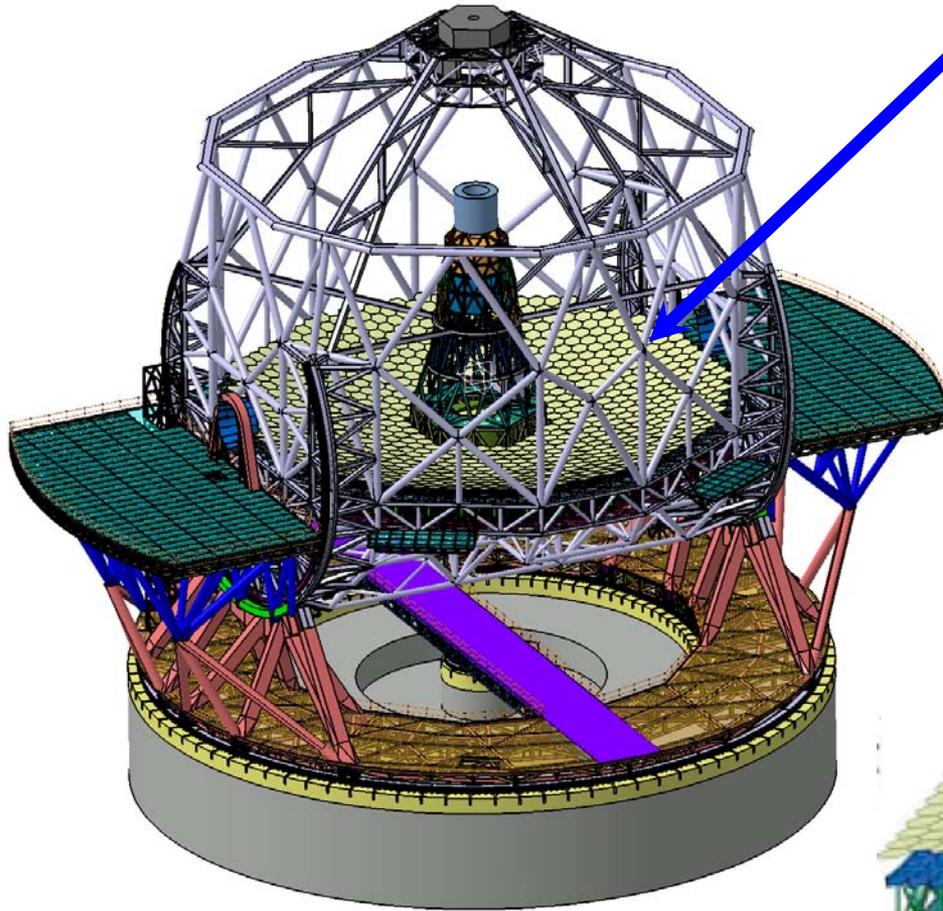
- 3-mirror anastigmat on axis + 2 flats
- diffraction limited over full 10' FoV
- Nasmyth, gravity invariant, coudé foci
- very low LGS wavefront aberrations



The E-ELT: M1

39m Primary Mirror

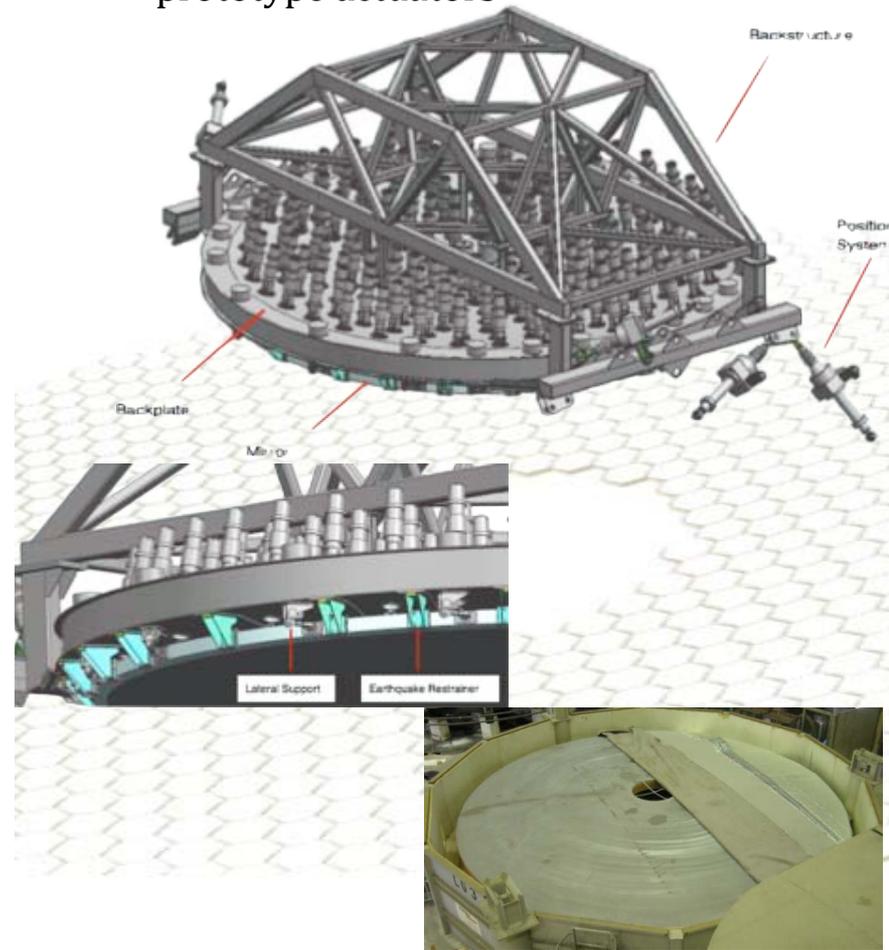
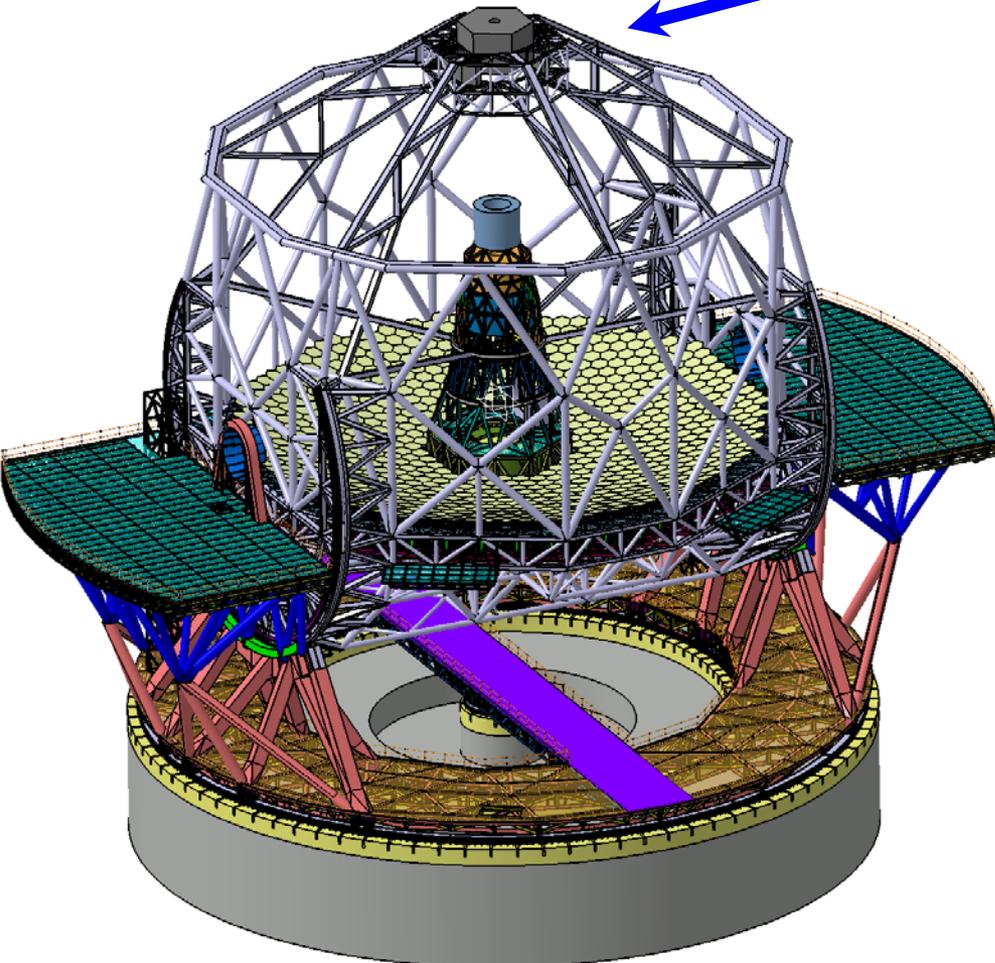
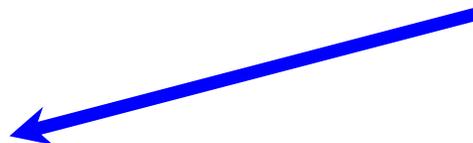
- 798 segments mirror +1/family
- 2 x 7 prototypes FEEDs
- prototype support, PACTs, edge sensors



The E-ELT: M2

4m Secondary Mirror

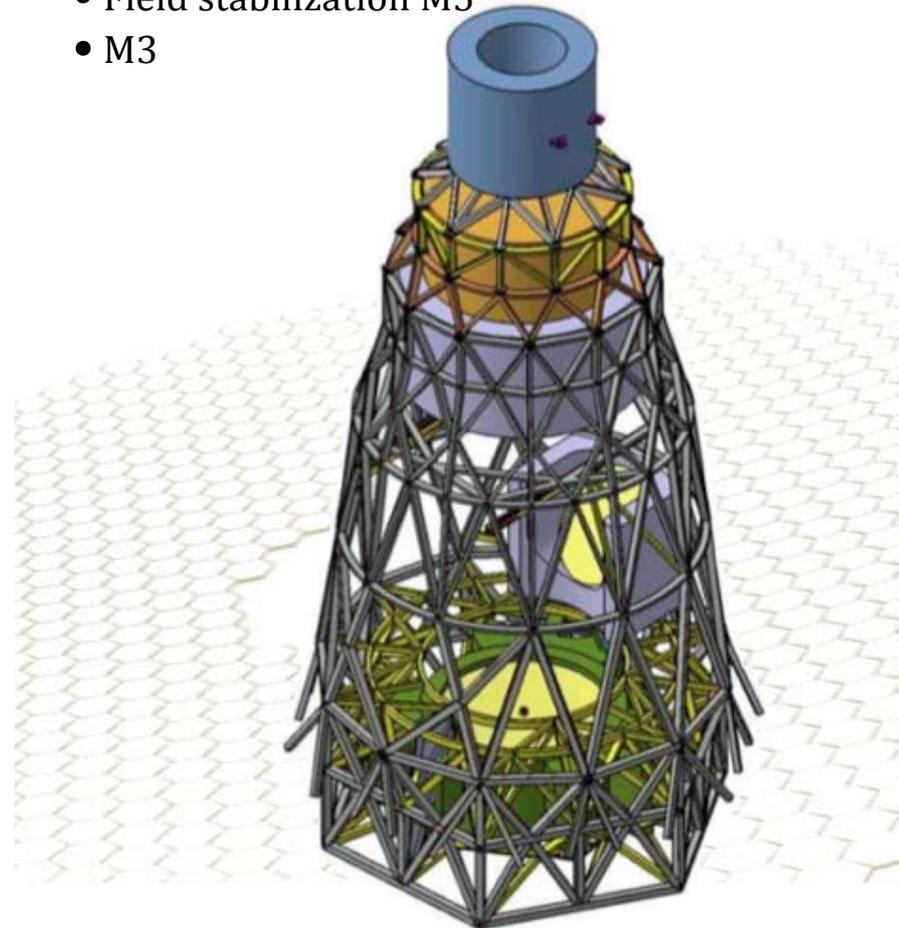
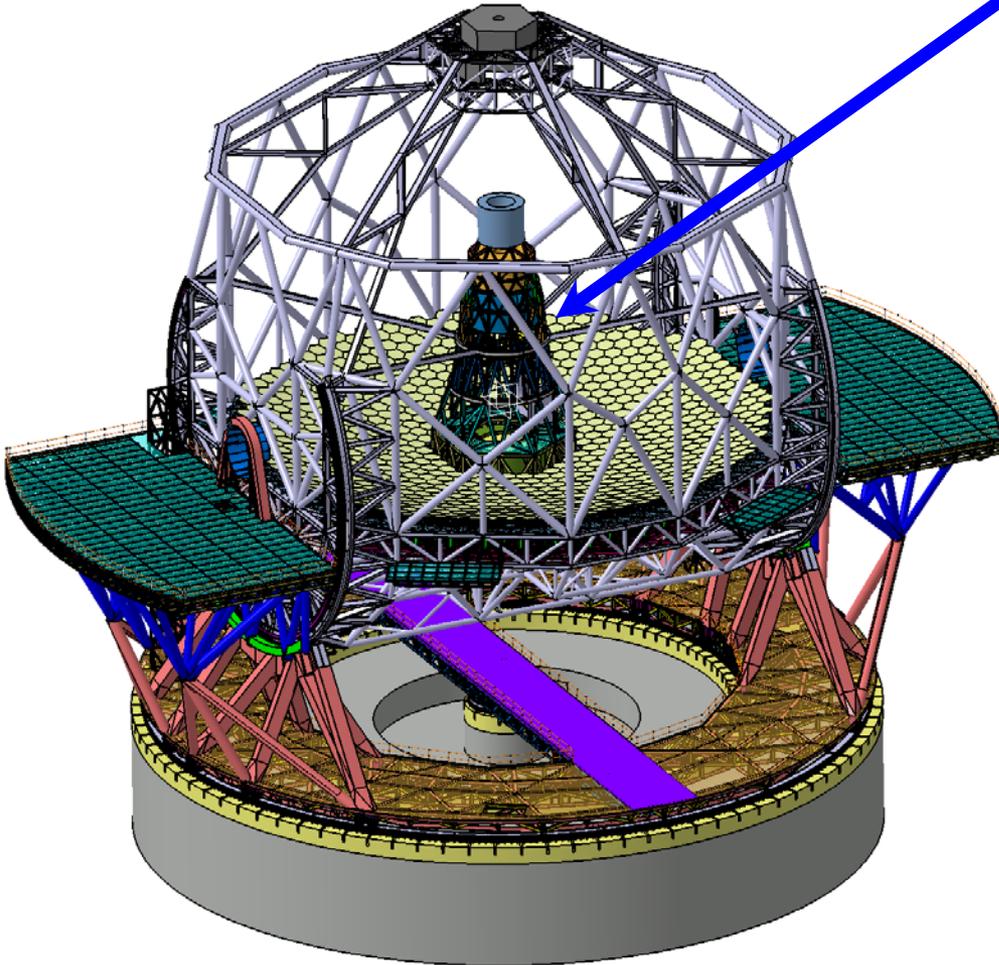
- M2 unit FEED
- 3 polishing studies
- prototype actuators



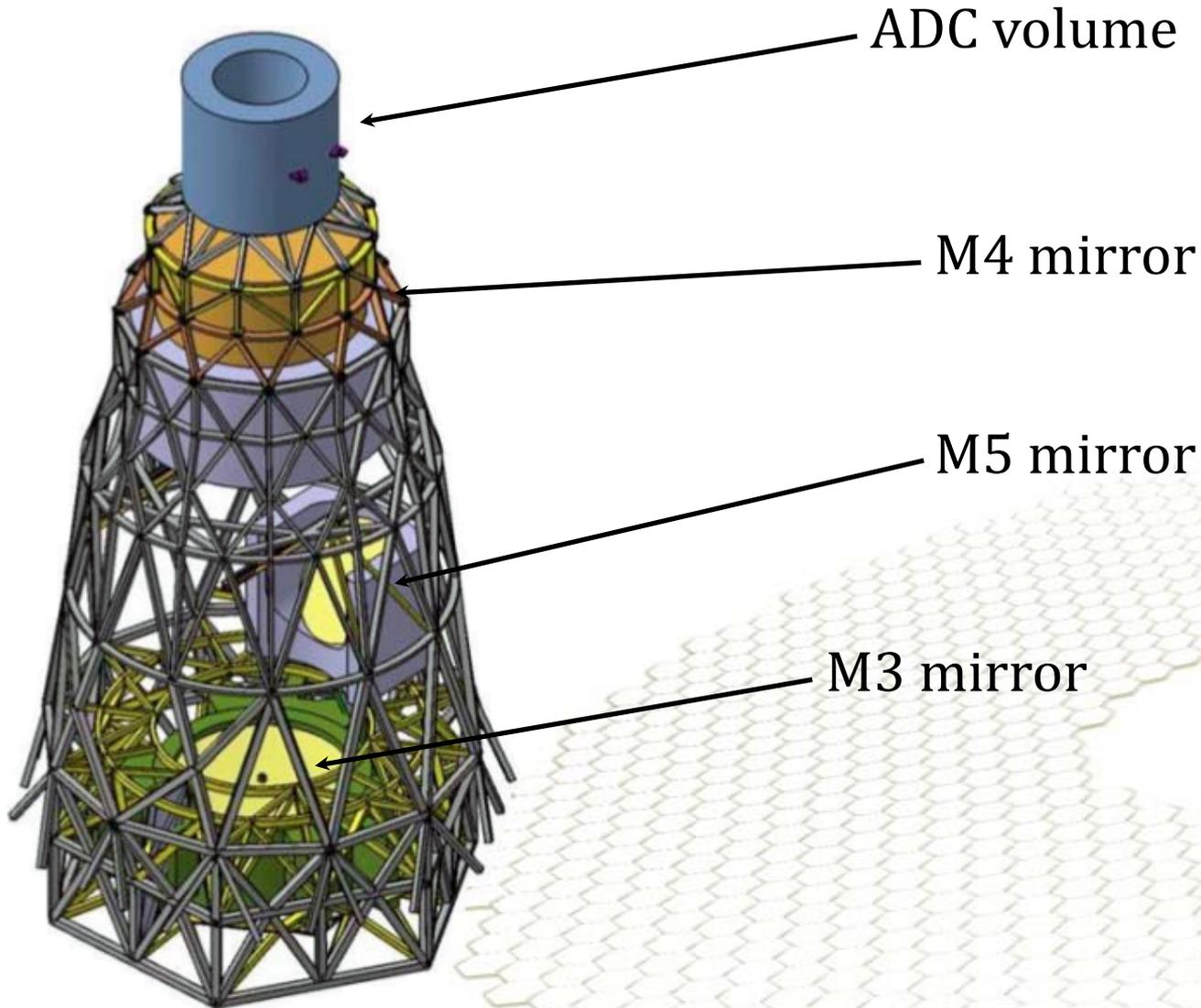
The E-ELT: ARU Tower

Central tower

- ADC volume
- Adaptive M4
- Field stabilization M5
- M3



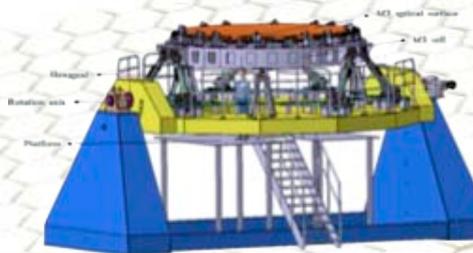
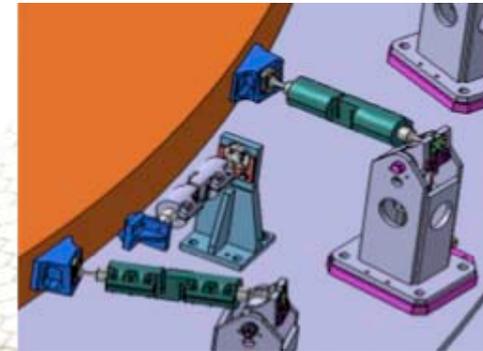
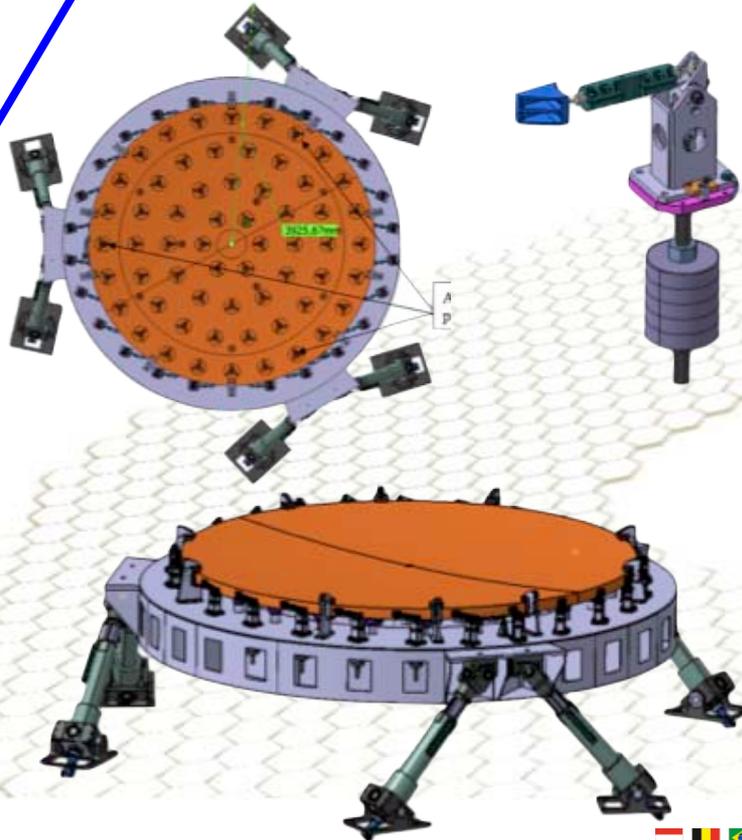
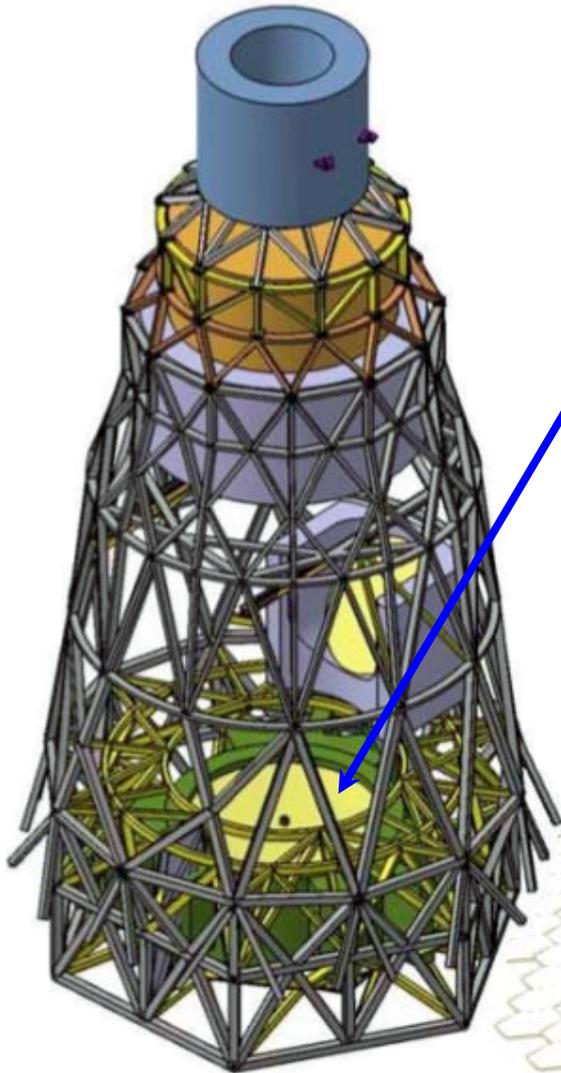
The E-ELT: ARU Tower



The E-ELT: M3

4.2m M3 unit

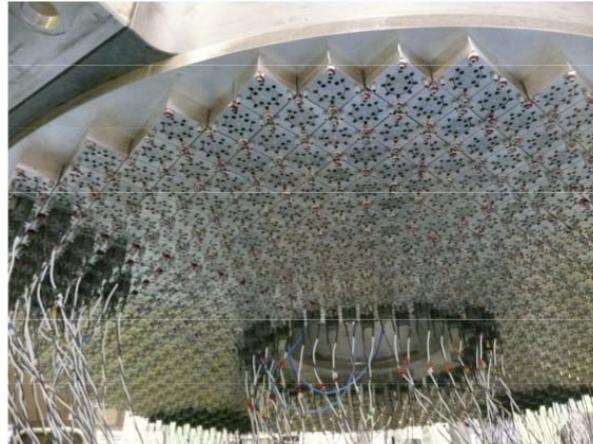
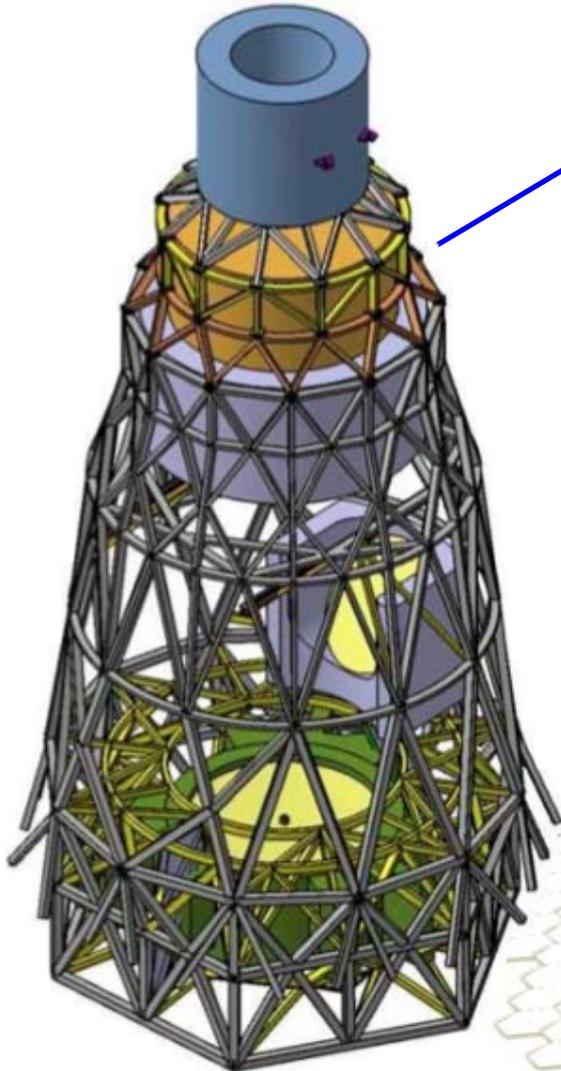
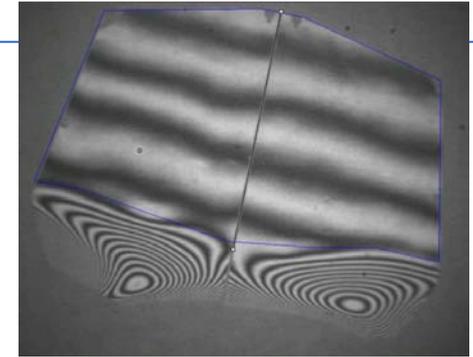
- Preliminary cell design concluded
- Prototype pneumatic actuators



The E-ELT: M4

2.5m M4 unit

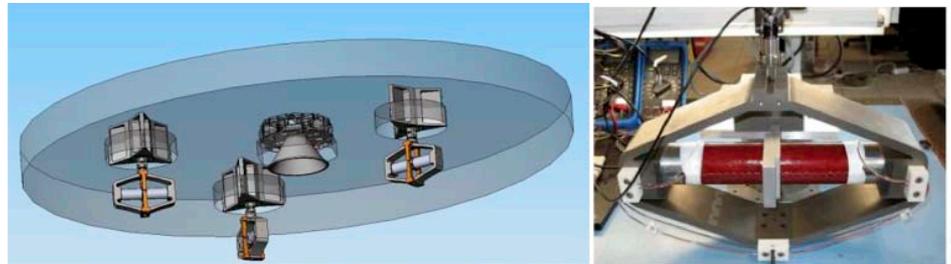
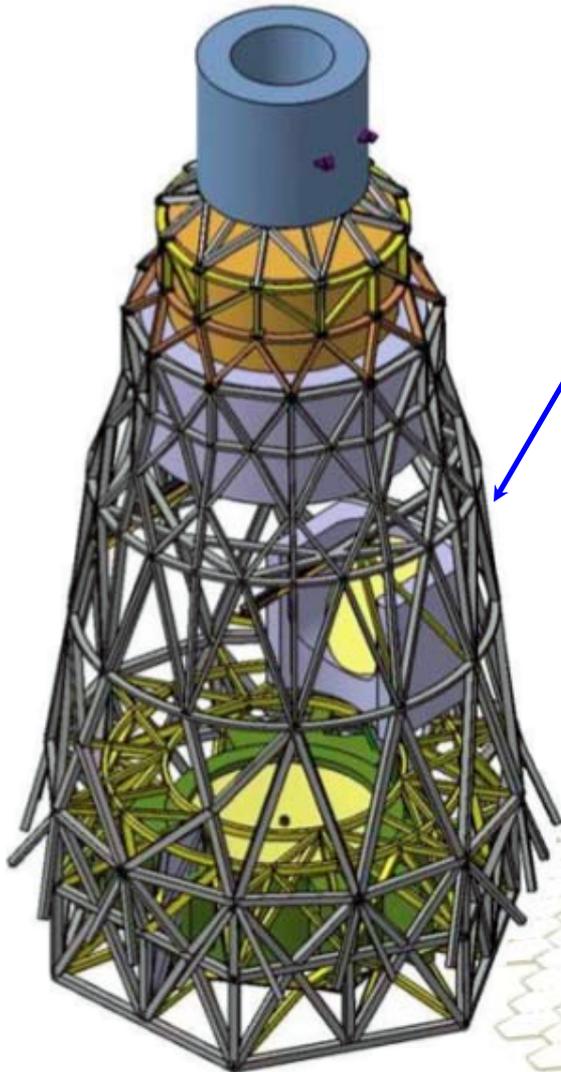
- 2 FEEDS (prototypes)
- final stages of testing
- thin shells polishing



The E-ELT: M5

2.4m x 3m M5 unit

- scale-1 electromechanical prototype FEED
- final stages of testing
- 4 mirror polishing studies (including heavy option)



M5 Unit

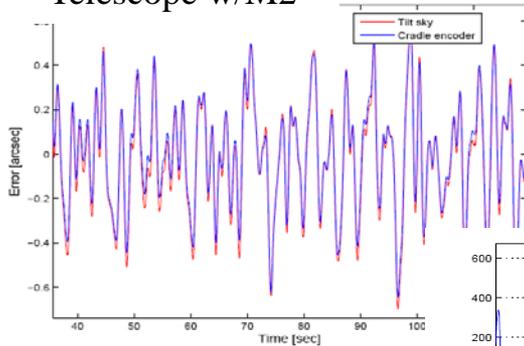
Tip/Tilt flat mirror 3.0 x 2.5 m

Incoming disturbance with 1" rms residual tip tilt

- Residual after M5 stabilisation, on sky tip-tilt:
 - $< 0.07''$ rms (goal $0.06''$) over entire frequency range
 - $< 0.004''$ rms for $[9\text{Hz to } \infty]$ all peaks $< 2\sigma$

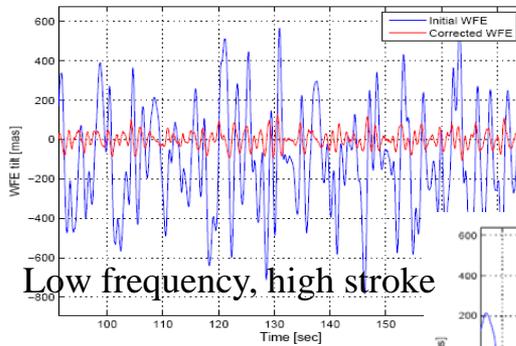
Telescope main axes control

Telescope w/M2



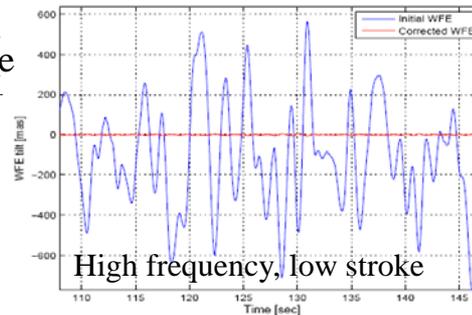
Remaining tip tilt $< 1''$ rms

After M5

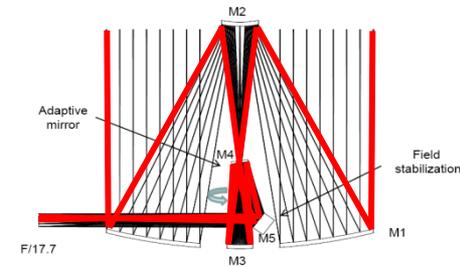
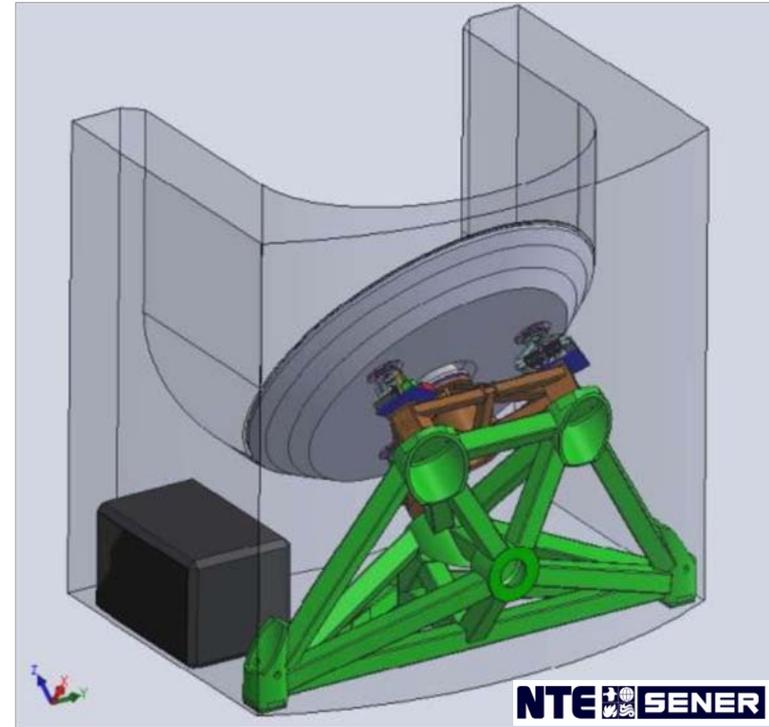


Low frequency, high stroke

After M5+ M4



High frequency, low stroke

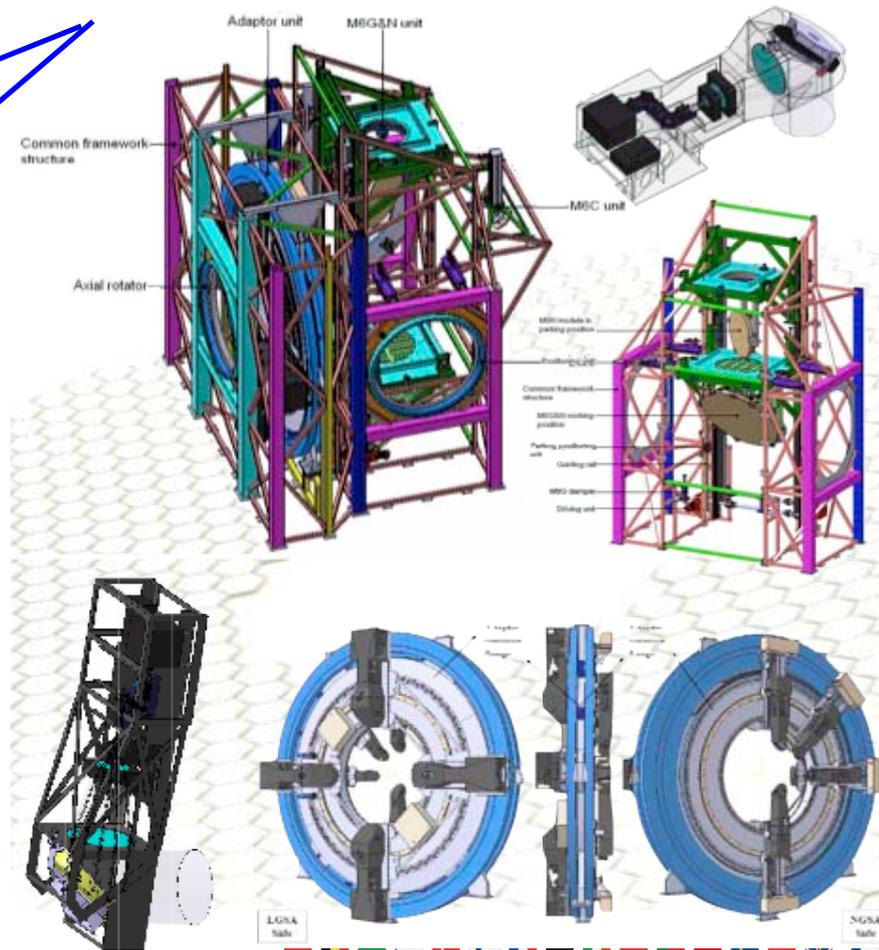
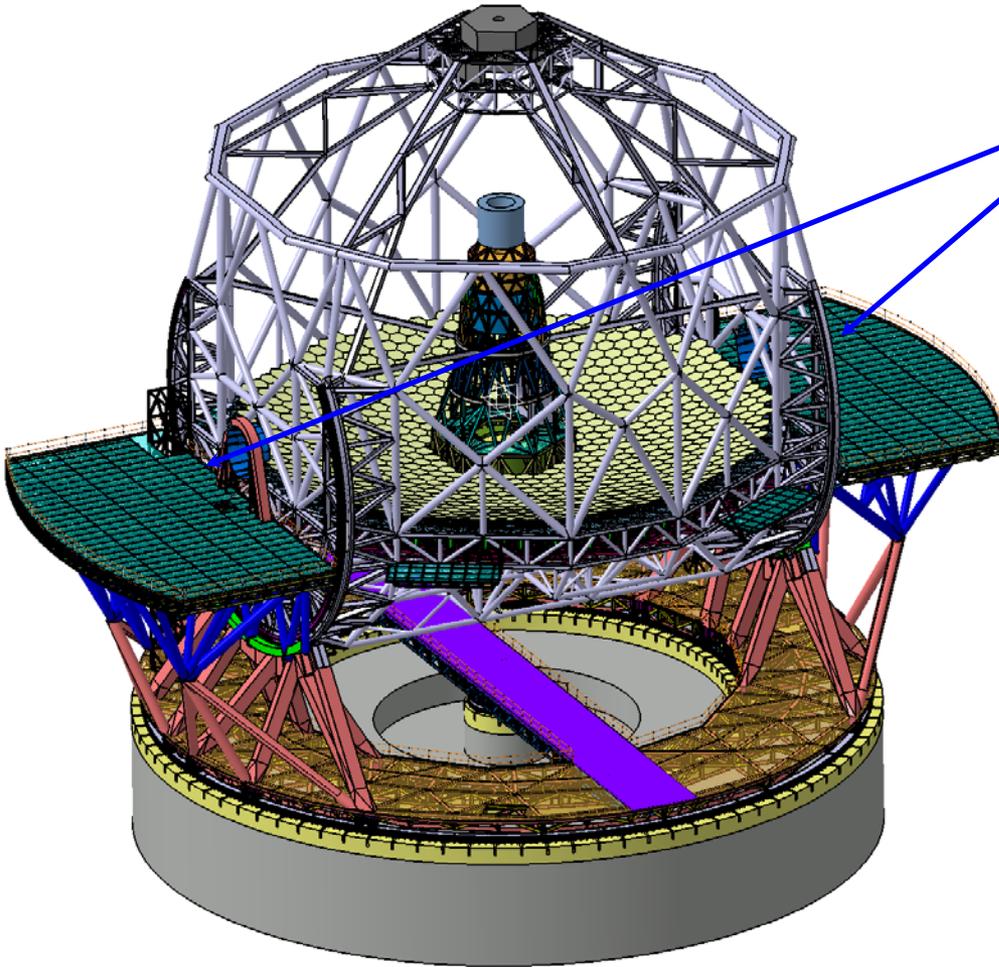


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Pre-Focal Station

Prefocal station

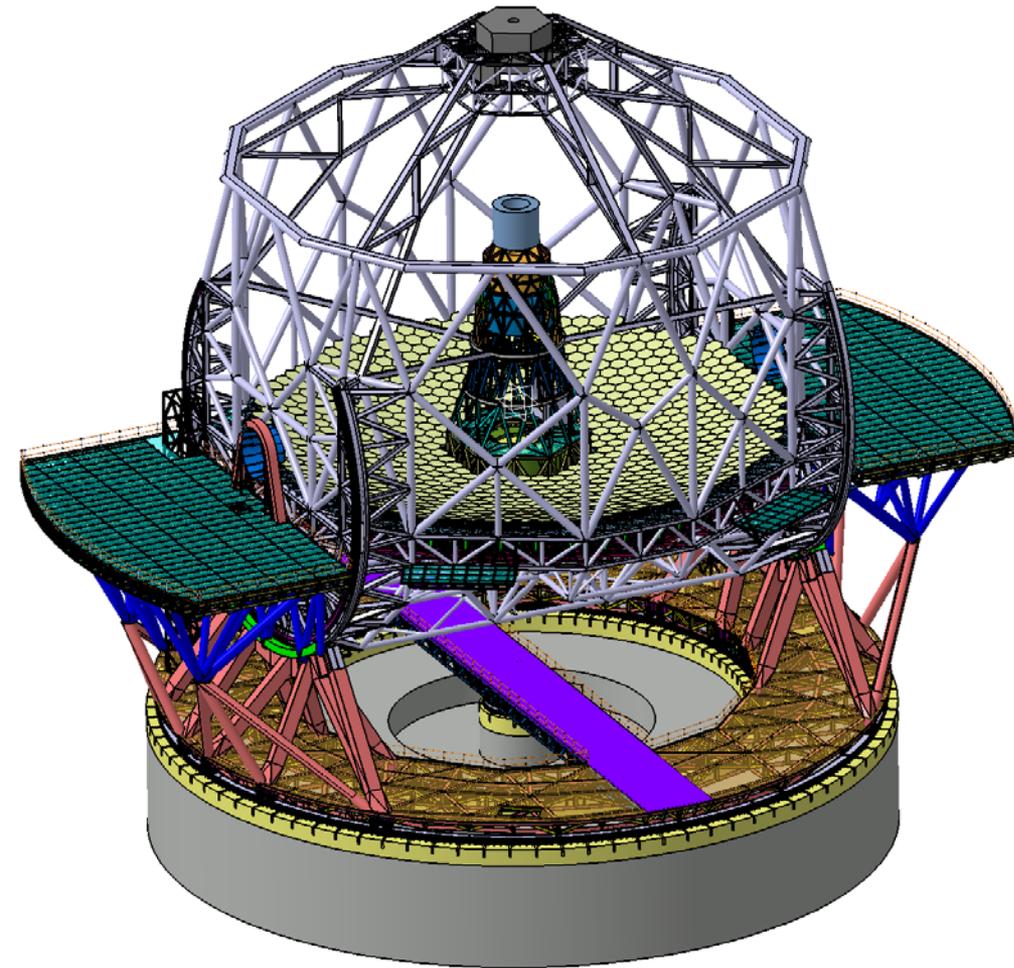
- preliminary design concluded



Instrumentation

Instrumentation

- 8 instrument concepts Phase A concluded
- 2 post-focal AO modules Phase A concluded

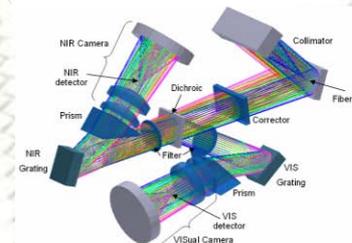


Possible instruments location

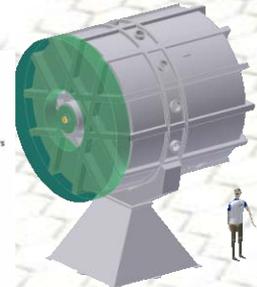


MICADO

EAGLE



OPTIMOS/EVE



HARMONI

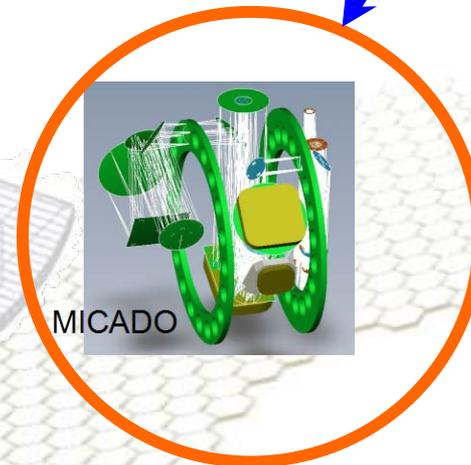
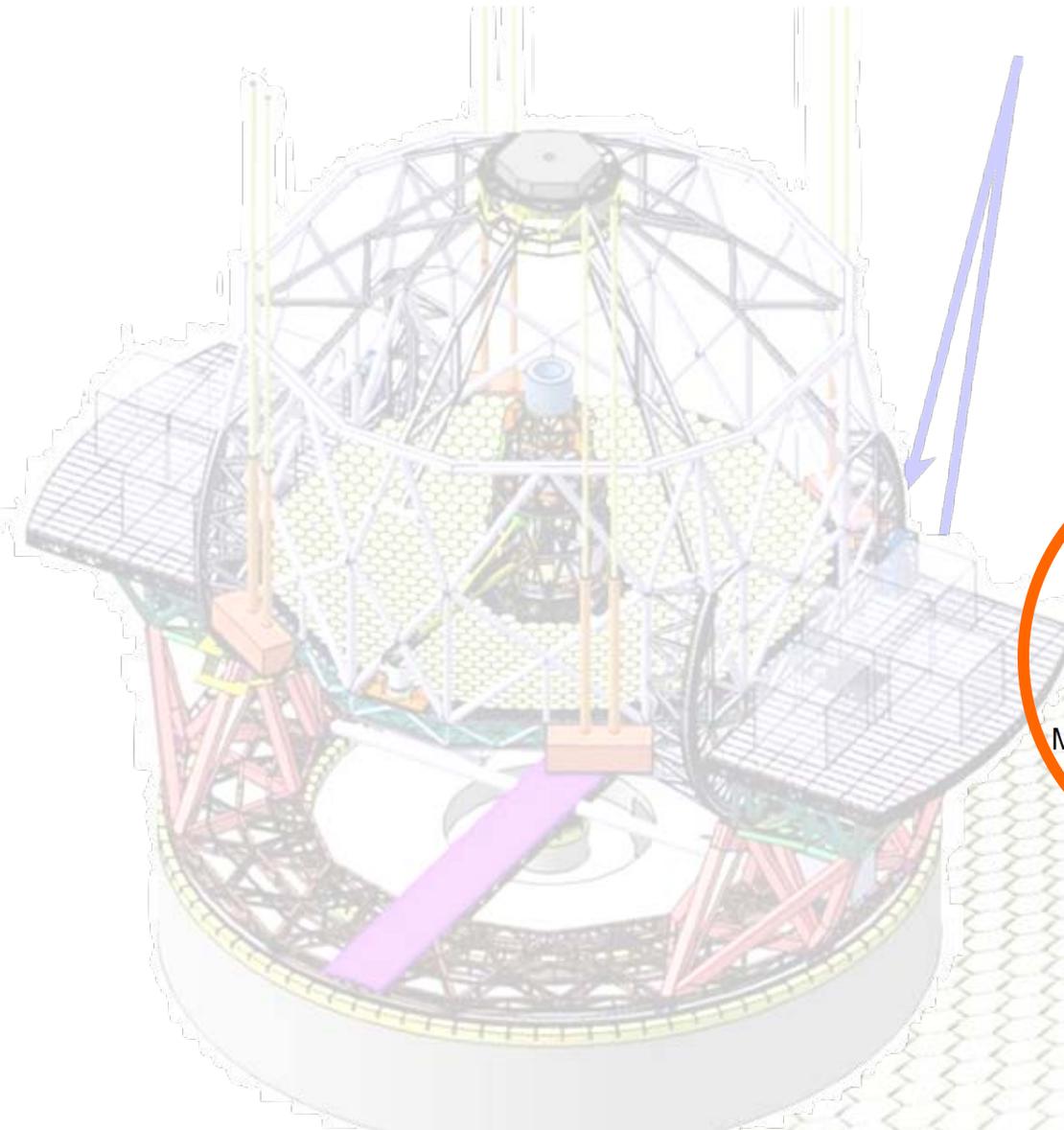
METIS

E-ELT First Light Instruments

Instrumentation

- 8 instrument concepts Phase A concluded
- 2 post-focal AO modules Phase A concluded

First Light Instruments

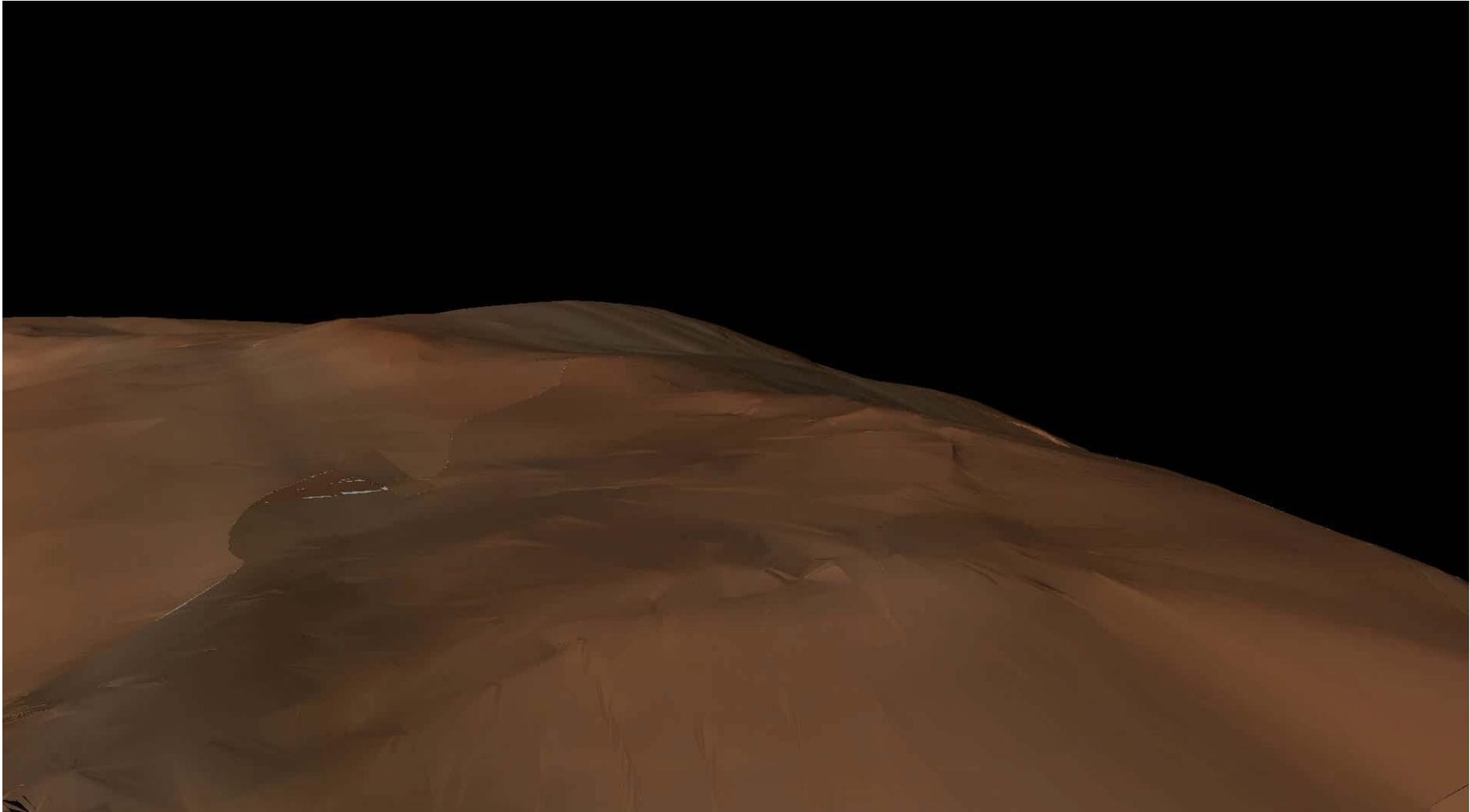


Dome

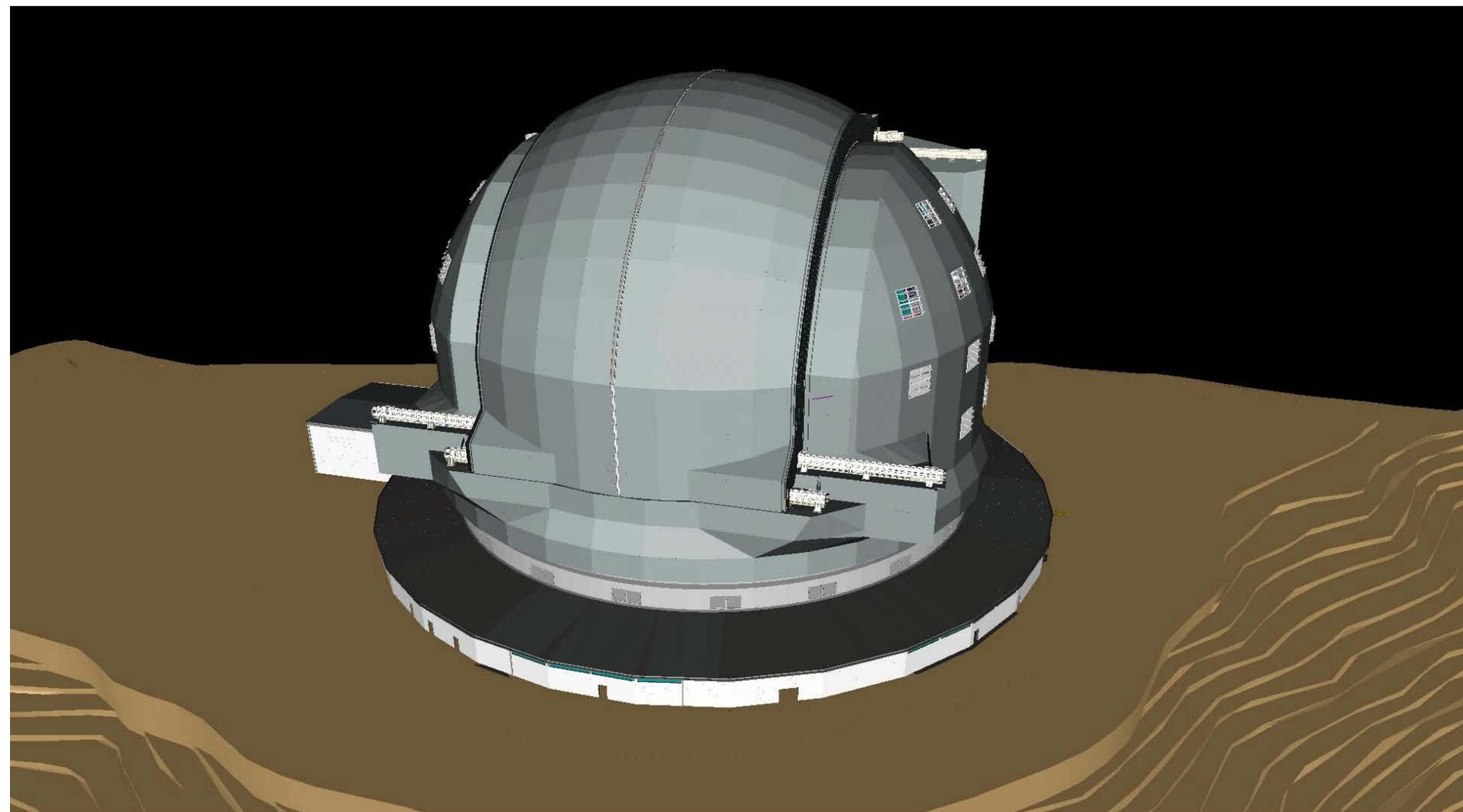
■ Dome contains:

- the primary and secondary steel structures
- the concrete foundations for the dome and the main structure
- all mechanisms for the rotation and operation
- louvers, windscreen, ventilation and air-conditioning
- storage areas required within the dome and general access facilities such as staircases, platforms, elevators, cranes etc.
- all auxiliary installation like electrical equipment, thermal control equipment, lighting facilities etc.
- the hardware and software for the local control of the dome functions.

Dome Construction



Dome – Fly Through



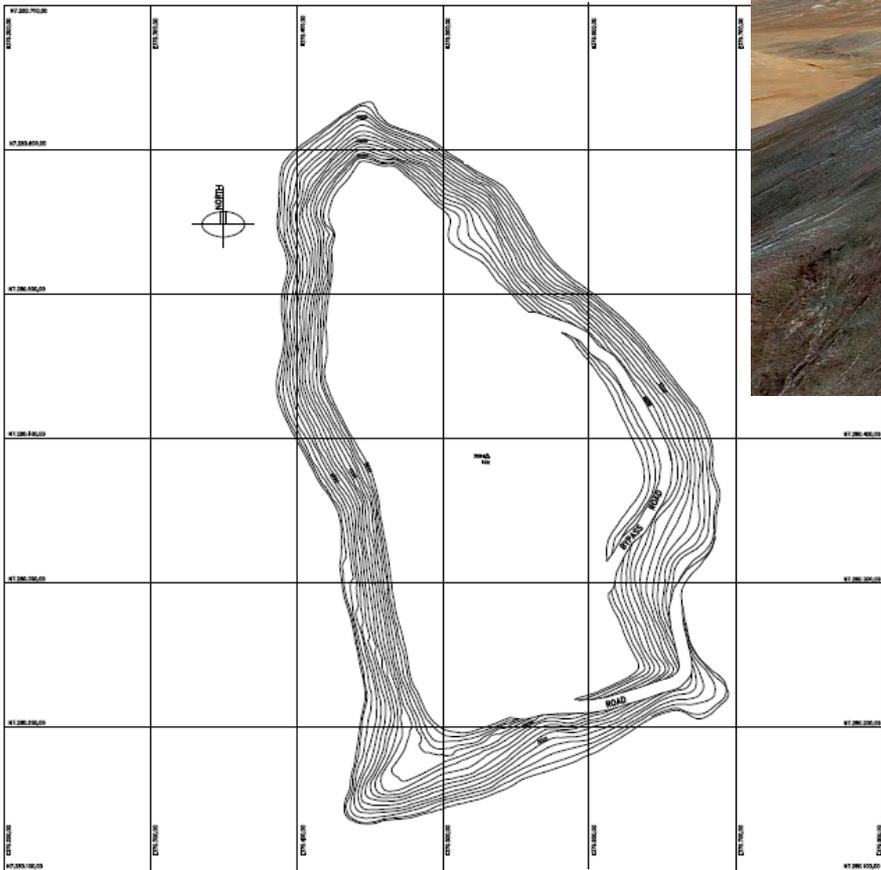
Areas of Interest for Industry

■ Electronics and IT

- Detectors
- Control Electronics
- Safety & Interlocks
- Software
- IT Hardware

■ Infrastructure

- Stand-by Power Generation
- Coating Plant for 1.4m segments
- Coating facility for large mirrors (4m diameter)
- Handling equipment



Areas of Interest for Industry

■ Mechanical Engineering

- Steel Structures
- Actuation & Metrology

■ Civil Engineering

- Dome civil construction
- Civil Works
- Roads & Infrastructure
- Consultancy

■ Optics

- Small Optics
- Large Optics
- Coatings

E-ELT Primary Mirror Segment Support

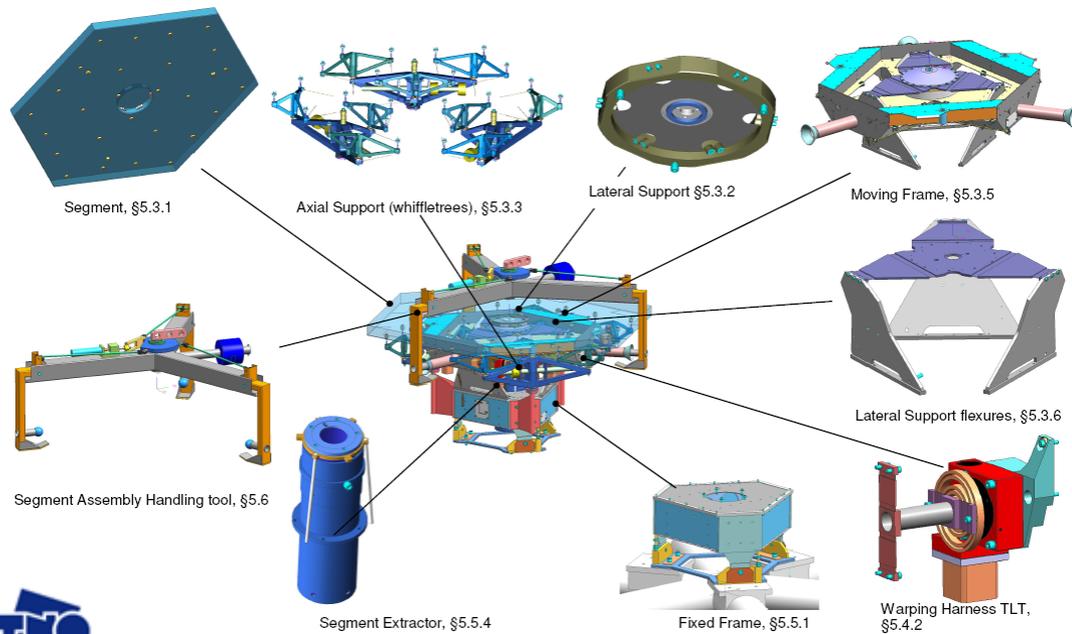
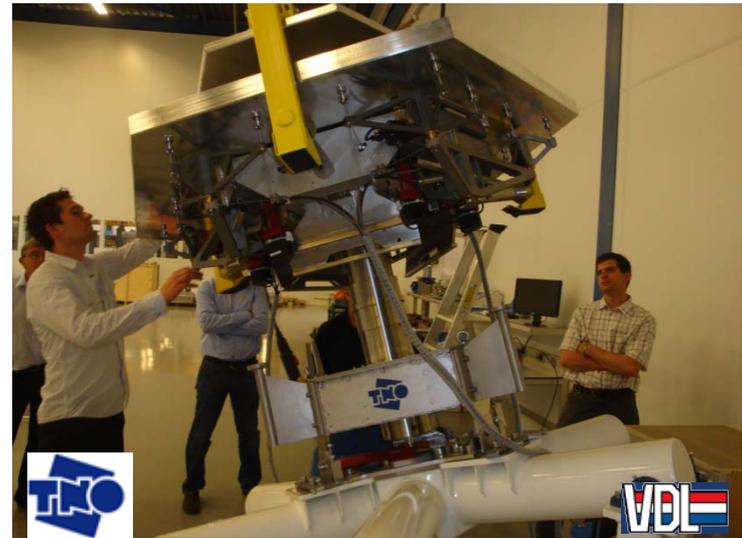
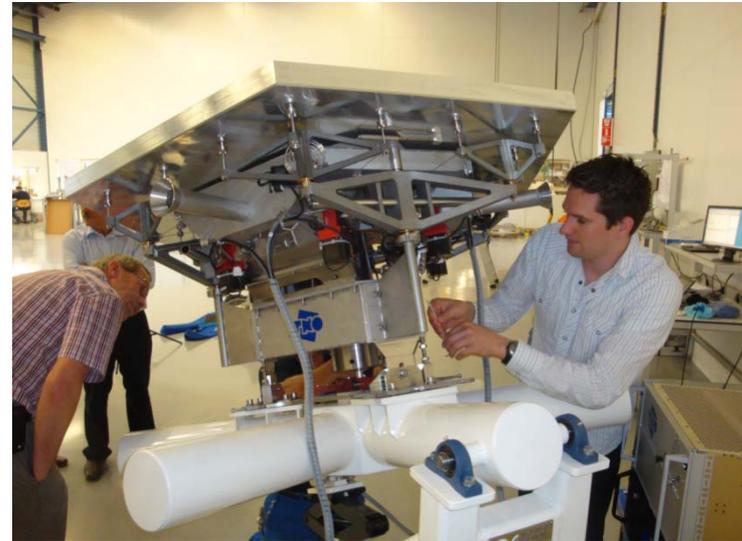


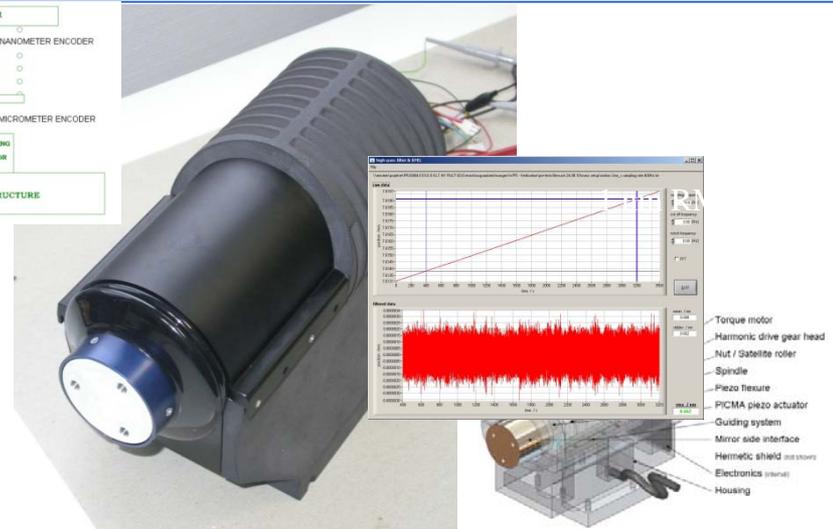
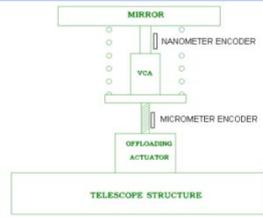
figure 3: Overview of main subassemblies



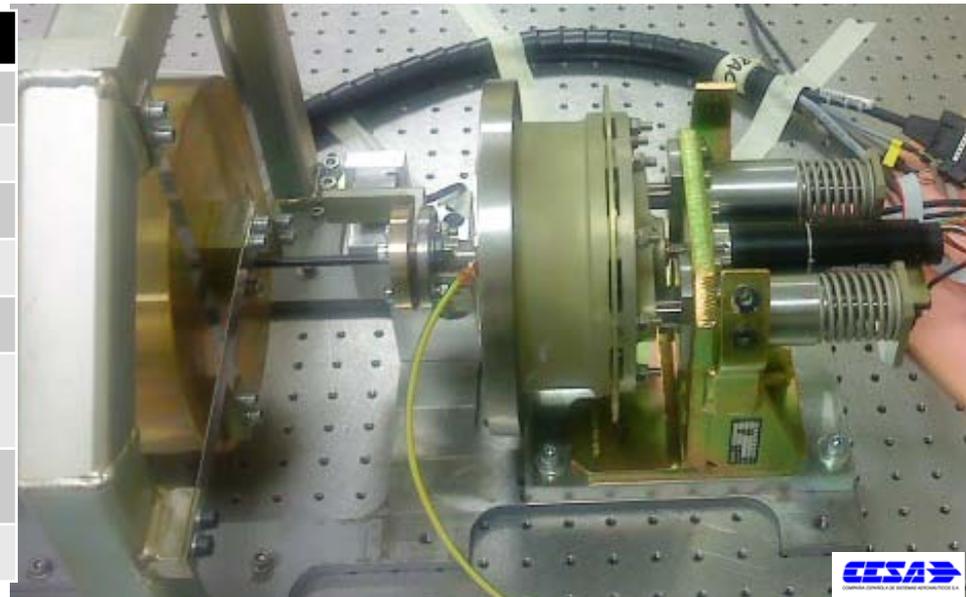
M1 Position actuators

Position Actuators

- Soft, 2 stage actuator
 - Coarse Stage : brushless motor, gear box, lead screw
2 axial guides - Micron precision encoder – 15 mm stroke
 - Fine Stage : voice coil actuator, two leaf springs
Nanometer precision encoder – +/- 5 micron stroke
- typical



Requirement	Unit	Spec
Stroke	mm	15
Stiffness [in 0-4 Hz range]	N/micron	12
Positioning error, tracking	nm RMS	1.7
Tracking velocity	$\mu\text{m} / \text{s}$	+/- 10
Slewing velocity	$\mu\text{m} / \text{s}$	+/- 250
Power consumption, average Including electronics	W	< 2
Mass	kg	< 10
Bandwidth, update rate	Hz	30, 1000

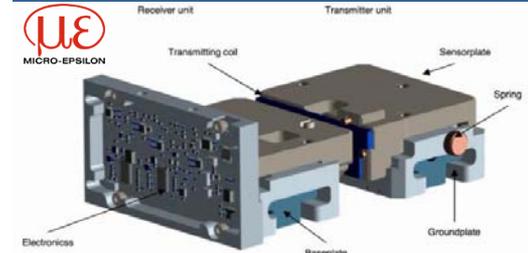
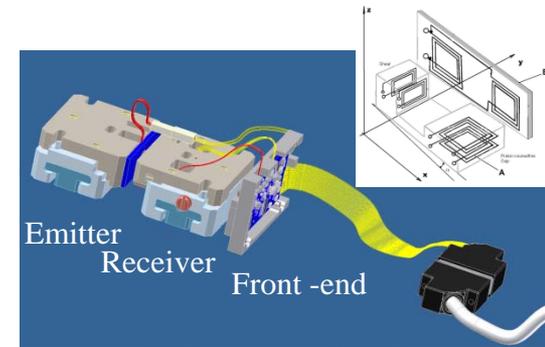
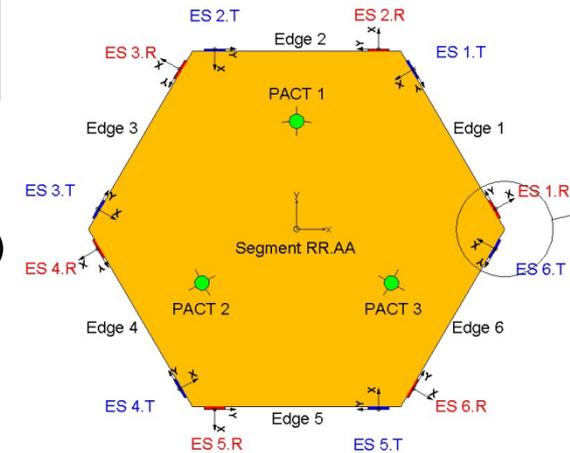


M1 Edge Sensors

FOGALE nanotech

Edge Sensors

- 6 Emitters + 6 Receivers per Segment
- Inductive sensing technology :
Emitter & receiver Silver-palladium coils embedded in ceramic (Boron Nitride)
- Mechanics : casted low CTE Boron Nitride ceramic (metal free)
- Embedded low power (0.5W) front-end electronics for signal modulation, detection and digitization

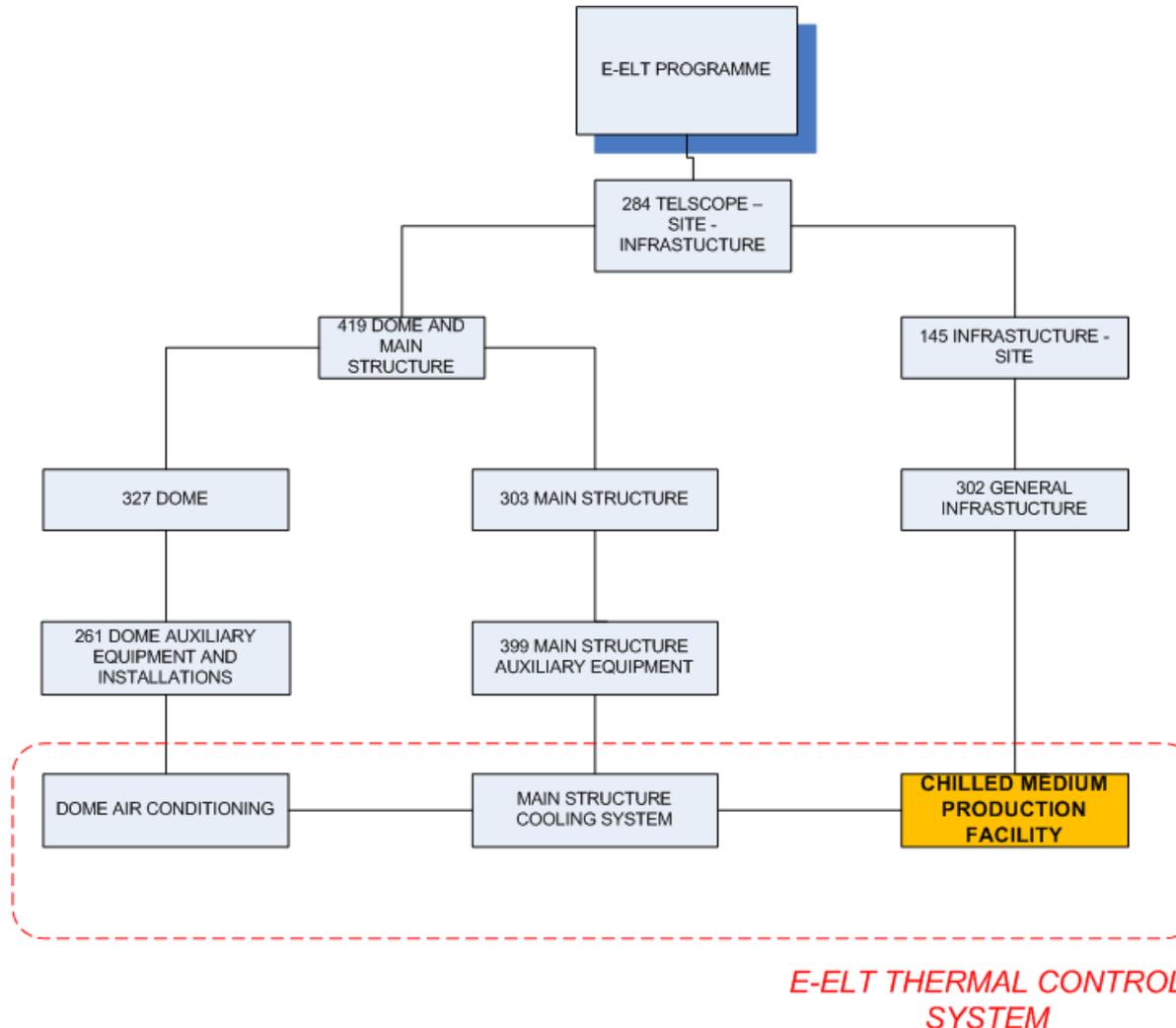


Requirement	Piston		Gap & Shear
	Catching range	Measuring range	Measuring range
Range	$\pm 1 \text{ mm}$	$\pm 200 \mu\text{m}$	$\pm 1 \text{ mm}$
Linearity	$1 \pm 10 \%$	$1 \pm 1 \%$ (over $\leq 100 \text{ nm}$)	$1 \pm 1 \%$ (over $\leq 1 \text{ mm}$)
Noise	-	$\leq 1 \text{ nm}/\sqrt{\text{Hz}}$ [goal 0.2]	$\leq 1 \mu\text{m}/\sqrt{\text{Hz}}$
Drift	-	$< 10 \text{ nm/week}$ [goal 2 nm]	$< 10 \mu\text{m/week}$ [goal 2 μm]
Temperature sensitivity	-	$\Delta P/\Delta T \leq 5 \text{ nm}/^\circ\text{C}$	$\Delta G(S)/\Delta T \leq 5 \mu\text{m}/^\circ\text{C}$
Humidity sensitivity	-	$\Delta P/\Delta RH \leq 10 \text{ nm}/50\%$	$\Delta G(S)/\Delta RH \leq 10 \mu\text{m}/50\%$
Power dissipation	0.5 W / sensor max		

Areas of Interest for Industry

- Cryogenics & HVAC
 - Cryogenic storage and handling
 - Compressors & Cooling Engines
 - Vacuum Equipment

CHILLED MEDIUM PRODUCTION FACILITY



It forms part of the E-ELT thermal control system by supplying cold fluid (water + ethylenglycol) to:

- Dome air conditioning system
- Telescope Main structure cooling system

E-ELT CHILLED FLUID DEMAND



Dome maximum demand	2700 kw
Dome normal demand during day	900 kw
Dome normal demand during observation	400 kw
Telescope normal demand during day	710 kw
Telescope normal demand during observation	1175 kw
Normal demand during day for dome and telescope	1610 kw
Normal demand during observation for dome and telescope	1575 kw
Maximum demand for dome and telescope (maximum capacity of the chiller plant)	3410 kw (650 m ³ /h fluid)

Up-coming Contracts

- Final Design and Construction of Dome & Main Structure
- Procurement of 6000 Edge Sensors
- Procurement of 900 Segment Support Structures
- Procurement of Control DDS Middleware
- Procurement of Verification and Validation Services
- Procurement of QA Services
- Procurement of temporary generators
- Procurement of Chillers

Questions

